



Rue Ravensteinstraat 4 B-1000 BRUSSELS

Certificate of conformity of the factory production control

1148-CPR-20110614

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the construction product:

Execution of steel structures up to and including EXC4

produced by or for

Victor Buyck Steel Construction n.v.

Pokmoere 4

9900 Eeklo - Belgium

including **n.v. Buyck Engineering** and **VBH J. V. Ltd.**

and produced in the manufacturing plants at

Pokmoere 4, 9900 Eeklo – Belgium and Industrieweg 44, 9032 Wondelgem - Belgium

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard(s)

EN 1090-1:2009/A1:2011

under system 2+ are applied and that

the factory production control is assessed to be in conformity with the applicable requirements.

This certificate was first issued on June 14, 2011 and will remain valid as long as neither the harmonised standard, the construction product, the Assessment and Verification of Constancy of Performance (AVCP) nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the notified factory production control certification body.

Brussels, 2017-04-16

Jacques DEFOURNY, Chairman of the Board

The validity of the present certificate is confirmed if visible on the OCAB-OCBS website



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1148-CPR-20110614

It is certified by OCBS-OCAB that the Factory Production Control applied by

Victor Buyck Steel Construction n.v.

Pokmoere 4

9900 Eeklo - Belgium

and the following factories of the Victor BUYCK group

n.v. Victor Buyck Steel Construction / n.v. Buyck Engineering / VBH J. V. Ltd.

**covers as well own site activities as outsourced activities
(such as design, manufacturing, non destructive testing,
corrosion protection, erection, ...) as ruled by the following
procedures (working instructions)
of the Quality Management System:**

- **WI-std-400-018** (“Kwalificatie Onderaannemers Engineering”)
- **WI-std-700-008** (“Prekwalificatie Onderaannemers”)
- **WI-std-500-008** (“Niet-destructief onderzoek”)

Brussels, 2017-04-16

Jacques DEFOURNY, Chairman of the Board



OCAB OCBS

CE1148 CE1148

Welding Certificate 1148-CPR-20110614-WC

This Welding Certificate is an annex to the Certificate of Conformity 2+ of the Factory Production Control (FPC) 1148 - CPR – 20110614 in compliance with EN 1090-1:2009/A1:2011, Annex B - Table B.1 It is hereby stated that hereunder manufacturer at hereunder facilities:

Victor Buyck Steel Construction n.v.

Pokmoere 4 9900 Eeklo - Belgium

Industrieweg 44 9032 Wondelgem - Belgium

**covers Execution Classes EXC1, EXC2, EXC3, EXC4 under
EN 1090-1 and EN 1090-2 with the following welding processes according to
EN ISO 4063:**

- 111 Manual metal-arc welding
- 114 Self-shielded tubular cored arc welding
- 121 Submerged arc welding with solid wire electrode
- 121-2 Submerged arc welding with two solid wire electrodes (twin-arc, tandem)
- 135 Metal active gas welding (MAG welding)
- 136 Metal active gas welding (MAG welding) with flux cored electrode
- 138 Metal active gas welding (MAG welding) with metal cored electrode
- 783 Drawn arc stud welding with ceramic ferrule or shielding gas

**for parent materials in steel grades: S235, S275, S355, S460, ... up to and including S690
according to EN 10025-1 to -6, EN 10210-1 & EN 10219-1 and stainless steel according to EN 10088,
groups 8 & 10 according to CR ISO 15608 under the responsibility of Welding Coordinators:**

- Mr K. ARNO, IWE, for EXC 1 to 4,
- Mr F. CAMPE, IWE, for EXC 1 to 4.

(Weld Quality Management according to EN ISO 3834 - Welding coordination according to EN ISO 14731)

(The present document is the Welding Certificate referred to in EN 1090-1, Annex B, Table B.1)

Brussels, 2017-04-16

Jacques DEFOURNY, Chairman of the Board

